

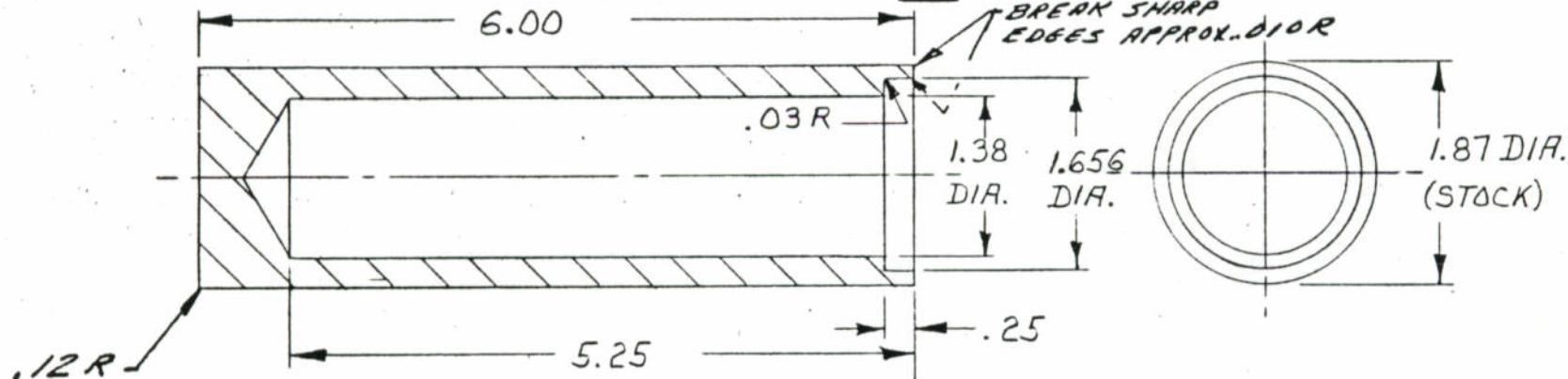
DO NOT SCALE

269A9237

KIT

REVISIONS

SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE



3. ACID INK STAMP PART NO.

2. IRIDITE PER HP4-57

1. ALL MACHINED SURFACES ^{125/} FINISH

NOTES: UNLESS OTHERWISE SPECIFIED

4. USED ON 269A1241 PITCH SPRG ASSY.

REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY SHOWN							
				UNLESS OTHERWISE SPECIFIED	1.87 DIA X 6.00	2024-T4 ALUM	QQ-A-268 TEMP. TA
				DIMENSIONAL TOLERANCES			
				3 PLACE DECIMAL $\pm .010$			
				2 PLACE DECIMAL $\pm .03$			
				ANGULAR $\pm 0^{\circ}30'$			
				DIMENSIONS TO BE MET BEFORE PLATING.			
				CORNER RADIUS .062 ON C BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.			
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY				
APPLICATION	QTY REQD						

TOOL - NAS/443-9
LOCKWASHER
INSTALLATION

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA



269A9237

CODE 02731 SHEET 1 OF 1

FILE COPY